1. **Scope:** Thread compound specifications

2. **Ordering Options:**
   Val-Tex Part Number:
   19-S bulk in Tubes, 1 lb. cans, 10 lb. can, 40 lb. pail, 120 lb. drum, and 440 lb. drum

3. **Specifications:**
   3.1 **General:** This biodegradable thread compound is developed to seal and protect threads. It prevents galling and is ideal for stainless to stainless threads. It is highly resistant to corrosion.

   3.2 **Physical Characteristics:**
   - Worked Penetration at 77°F - ASTM D-217
     - a. Bulk: 135 typical
   - Dropping Point - ASTM D-566
     - a. Bulk: over 500°F typical
   - National Lubricating Grease Institute Consistency Number
     - a. Bulk: 5 typical
   - Temperature Range for Proper Lubricant
     - a. Bulk: 10°F to +400°F typical
   - Color - Blackish Green

4. **Reference Standards and Specifications:**
   - ASTM D 217 Cone Penetration of Lubricating Grease
   - ASTM D 566-64 Dropping Point of Lubricating Grease